



MASON INDUSTRIES, Inc.
Manufacturers of Vibration Control Products

350 Rabro Drive 2101 W. Crescent Ave., Suite D
Hauppauge, NY 11788 Anaheim, CA 92801
631/348-0282 714/535-2727
FAX 631/348-0279 FAX 714/535-5738
Info@Mason-Ind.com • www.Mason-Ind.com

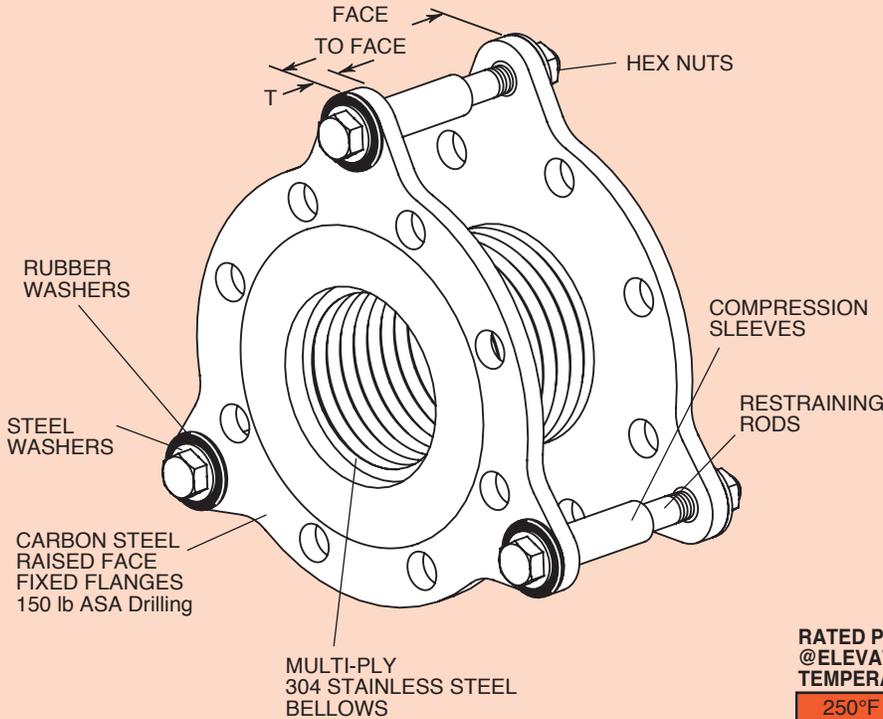
**RESTRAINED
FLANGED
BELLOWS**

TYPE

RFB

DATA SHEET DS-520

Full Vacuum Rating- 30" (762mm) Hg



All Restrained Flanged Bellows are designed for 1" **25mm** Compression, 3/8" **9mm** Elongation and 1/8" **3mm** Transverse movement. If piping is not anchored, the pressure will open the joints 3/8" **9mm**. When proper anchors are installed, movements will take place as required.

**CARBON STEEL PLATE
FLANGE THICKNESS**

Pipe Size		Flange Thickness T
(in)	(mm)	(in) (mm)
2 thru 4	50 thru 100	5/8 16
5 thru 6	125 thru 150	3/4 19
8 thru 16	200 thru 400	1 25

RATED PRESSURES @ELEVATED TEMPERATURES (psi) (kg/cm²)

250°F 121°C Factor 0.92	350°F 176°C Factor 0.86	450°F 232°C Factor 0.81
210 15	200 14	190 13

SATURATED STEAM RECOMMENDED PRESSURE LIMITS

Max Gauge (psi) (kg/cm ²)	Temp Reference (°F) (°C)
125 9	355 179

Our steam service ratings are very low in the interest of safety although our 70°F (21°C) pressure ratings are as high or higher than our competitors. All locations where failure could lead to personal injury or suffocation must be avoided. In dangerous locations we suggest housed expansion joints, solid loops, ball joints, packed devices etc. rather than thin walled flexible products regardless of manufacturer.

Consult factory with full location description as well as service conditions for higher pressure or temperature applications.

RFB DIMENSIONS AND PRESSURE RATINGS (American Units)

Type	Pipe Size & Face to Face (in)	Corrugations per foot	Rated Pressure @70°F (psi)
RFB	2 X 6	24	225
RFB	2 1/2 X 6	24	225
RFB	3 X 6	24	225
RFB	4 X 6	24	225
RFB	5 X 6	24	225
RFB	6 X 6	24	225
RFB	8 X 6	24	225
RFB	10 X 8	16	225
RFB	12 X 8	16	225
RFB	14 X 8	16	225
RFB	16 X 8	16	225

RFB DIMENSIONS AND PRESSURE RATINGS (Metric Units)

Type	Pipe Size & Face to Face (mm)	Corrugations per meter	Rated Pressure @21°C (kg/cm ²)
RFB	50 X 152	79	15
RFB	65 X 152	79	15
RFB	80 X 152	79	15
RFB	100 X 152	79	15
RFB	125 X 152	79	15
RFB	150 X 152	79	15
RFB	200 X 152	79	15
RFB	250 X 203	52	15
RFB	300 X 203	52	15
RFB	350 X 203	52	15
RFB	400 X 203	52	15

Face to Face Tolerance: minus 1% plus 3%. Minimum Burst is four times the Rated Pressure. Safety factor of 4.